

NOTICE: THE INFORMATION AND DESIGN CONTAINED HEREIN IS THE PROPERTY OF PREMIER AVIATION WHO RESERVES ALL RIGHTS THERETO


REVISIONS				
ZONE	MOD	REV	DATE	APPROVED
		-	MFG. RELEASE	8/06/93
		A	REVISED PER ECO 3904	11/18/93
		B	REVISED PER ECO 3906	11/22/93
		C	REVISED PER ECO 3908	11/29/93


REV STATUS	REV	C	C	C	C	B
OF SHEETS	SHEET	1	2	3	4	5

NOTES (UNLESS OTHERWISE SPECIFIED):

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURES 111-12112 (PARA. 2.1/2.2).
2. REMOVE ALL BURRS. BREAK ALL EDGES / CORNERS .015-.250 EXCEPT AS NOTED.
3. PRIME SHEET METAL PARTS WITH MIL-P-23377C EPOXY PRIMER OR MIL-TTP-1757 ZINC CHROMATE.
4. GENERAL SHOP PRACTICES I.A.W. PREMIER SPEC. 008-93000 AND AC43.13.
5. INSERT INSTALLATION REFERENCE PREMIER SPEC. 105-11007-100. PROCESS.
6. IF FLOOR PANELS COME UP IN THIS AREA MODIFY FLOOR CUP PER NOTE 7 (ONLY IF SHIP INSPECTION / REPAIR / MODIFICATION REQUIRE PANELS TO BE REMOVED.
7. BEFORE INSTALLING FITINGS, REMOVE RING. DO NOT LET STUD FALL THRU. PROSEAL STUD IN POSITION THEN INSTALL 10237-624-14-4 STUD (ALTERNATE: NO. 120-064-3H BELL) CENTERED IN FITTING.
8. ALTERNATE: USE SL602-3500S INSERT (SHUR-LOK).
9. MAKE PARTS PER TEMPLATE SEE CHART BELOW TOOL IS TO BE MARKED WITH A "T" AT THE END EXAMPLE:B82-13006-XXT

PART #	TOOL #
-11	-11T
-13	-13T
-15	-15T
-17	-17T

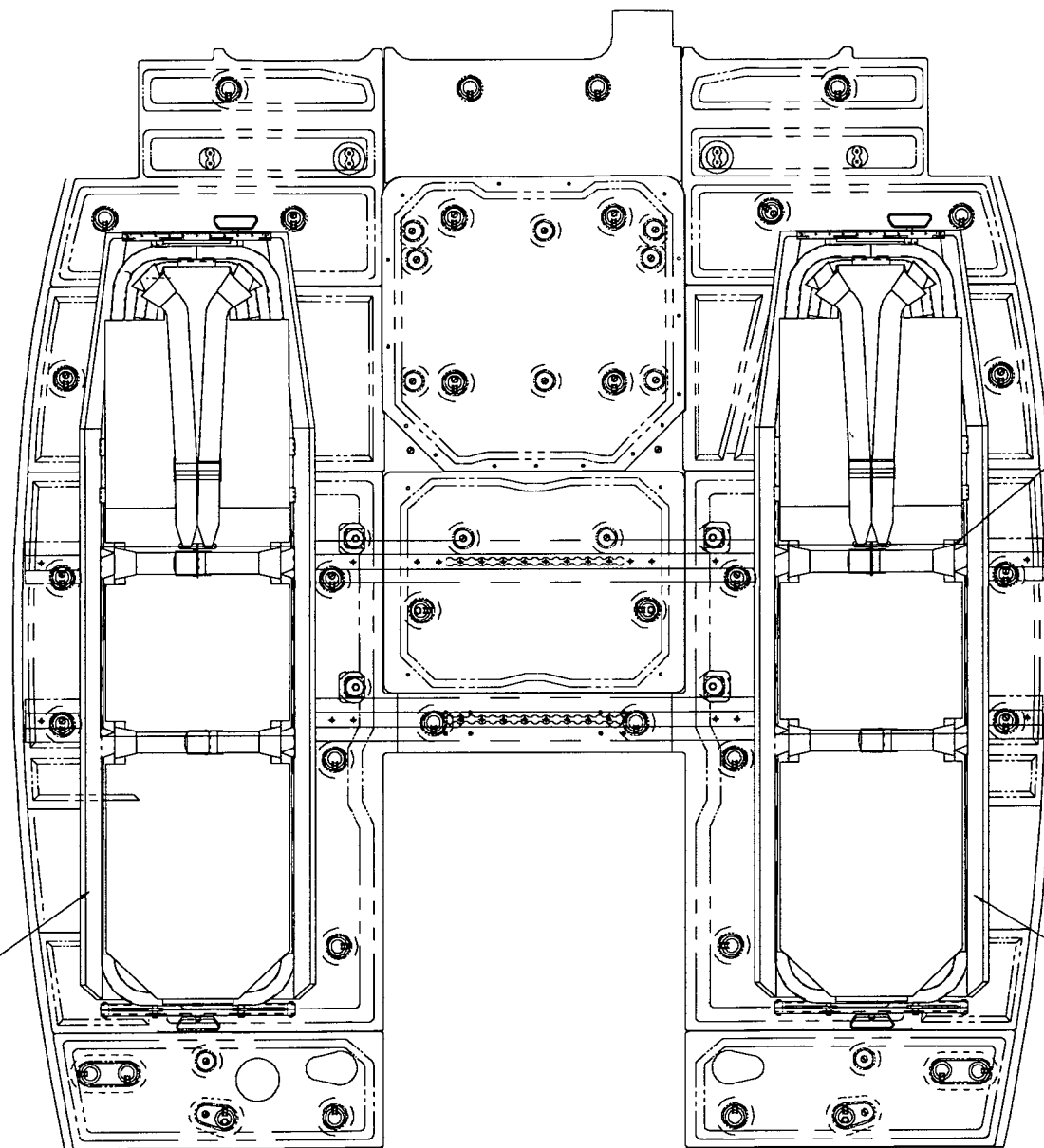
10. HOLE LOCATION DIMENSIONS ON DETAILS REFERENCE ONLY USE TEMPLATE  FOR ACTUAL LOCATIONS IN ACFT AND DETAILS.
11. DUE TO ACFT VARIATION, NOTED HDWR: MS27039-1-08 SCREW NAS1149D0332J WASHER WILL BE REPLACED WITH COUNTERSINKING EXISTING HOLE IN FLOOR 100" X.325 DIA MS24694S48 SCREW NAS1169-10 WASHER
12. TRACKS TO BE TRIMMED TO COUNTOUR TO INSURE CLEARANCE OF "MOVING FINISHED DOOR".

2	2	B89-23000-01	SWIVELING LITTER BASE	PREMIER		
8		057-43000-25	BASE	PREMIER		
8	4	057-43000-21	BASE	PREMIER		
4		057-43000-17	CAP	PREMIER		
4	4	057-43000-07	CAP	PREMIER		
167	62	80-004-2-8	INSERT	BELL		
32	20	NAS1169-10	WASHER			
135		NAS1149D332J	WASHER			
135		MS27039-1-08	SCREW			
74	70	MS24694S51	SCREW			
32	20	MS24694S50	SCREW			
1		-17	TRACK	M/F: TIERNAY 60-20566 7075-16511.00-A-200/11		
1		-15	TRACK	M/F: TIERNAY 60-20566 7075-16511.00-A-200/11		
	1	-13	TRACK (95.00" LONG)	M/F: 40467-10 TRACK (ANCRA)		
	1	-11	TRACK (95.00" LONG)	M/F: 40467-10 TRACK (ANCRA)		
		-09	OPEN			
		-07	OPEN			
		-05	OPEN			
		-03	INSTALLATION			
		-01	INSTALLATION			

-03-01		PARTS LIST		PREMIER		PREMIER AVIATION GRAND PRAIRIE, TEXAS	
MATERIAL		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XX±.05 .XXX±.05 ANGLES ±1°		DRAWN J MUNOZ 08/04/93 CHECKED G KEMP 08/06/93 APPROVAL RELEASED 08/06/93 APPROVAL		EMS LITTER INSTALLATION	
FINISH LAST SECTION LITTER USED		ON NHA 412		SIZE CODE IDENT NO. D 0SUV8 B82-13006		REV. C	
				SCALE:		SHEET 1 OF 5	

ECO
4663

STC SH87675W



LITTER BASE INSTALLED
ON TRACK BY MEANS OF
4 QUICK DISCONNECT FITTINGS
2 PL
LOCATE LITTERS ALONG TRACKS
ALLOWING CLEARANCE FOR
"MOVING DOORS"

STA
110.57
REF

STA
125.57
REF

B89-23000-01 SWIVELING
LITTER BASE

B89-23000-01 SWIVELING
LITTER BASE

-01 INSTALLATION

-03 INSTALLATION

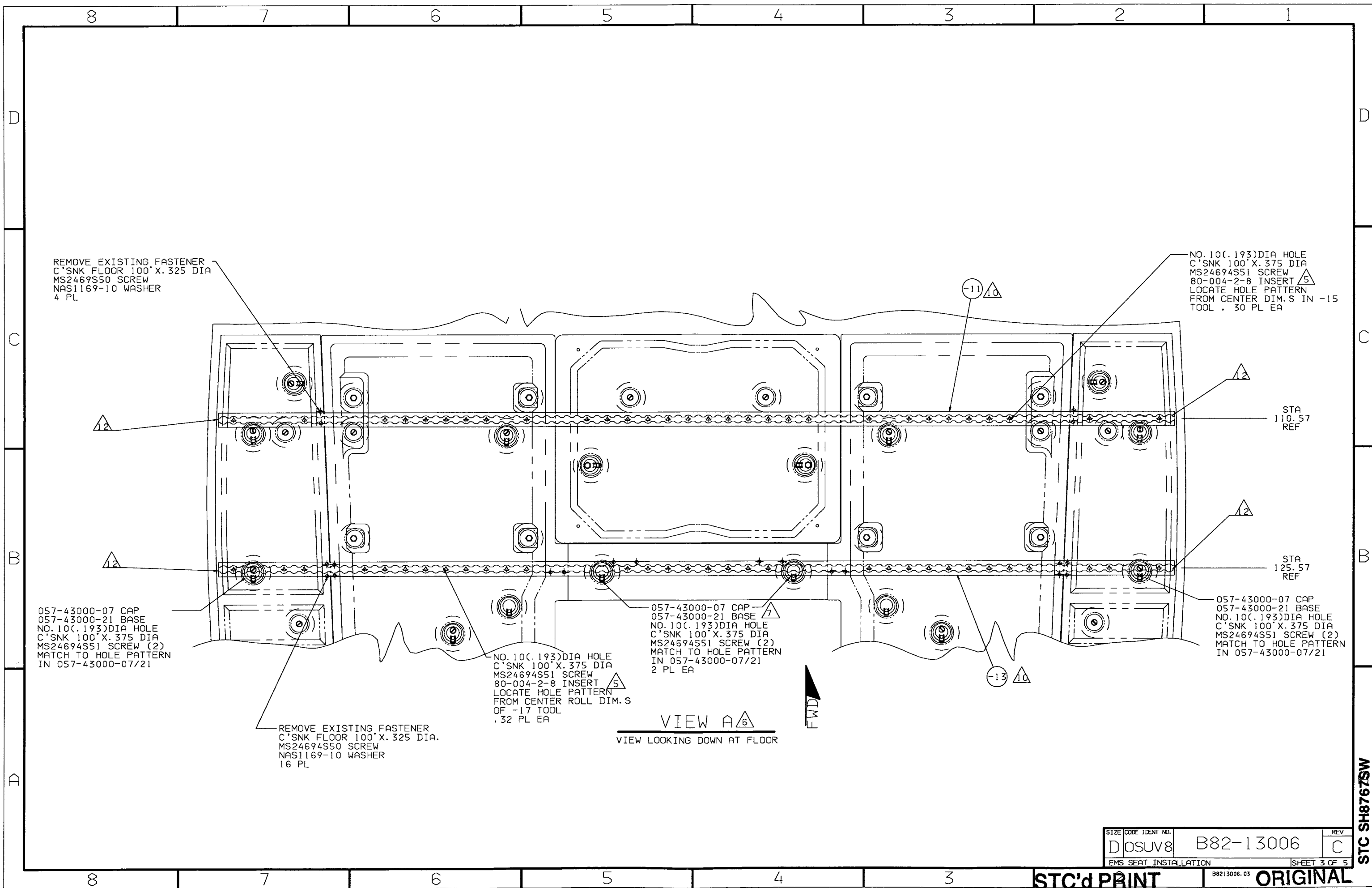
SEE VIEW "A" FOR -01'S TRACK INSTALL
SEE VIEW "B" FOR -03'S TRACK INSTALL

SIZE	CODE	IDENT NO.	REV
D	OSUV8	B82-13006	C
EMS LITTER INSTALLATION			SHEET 2 OF 5

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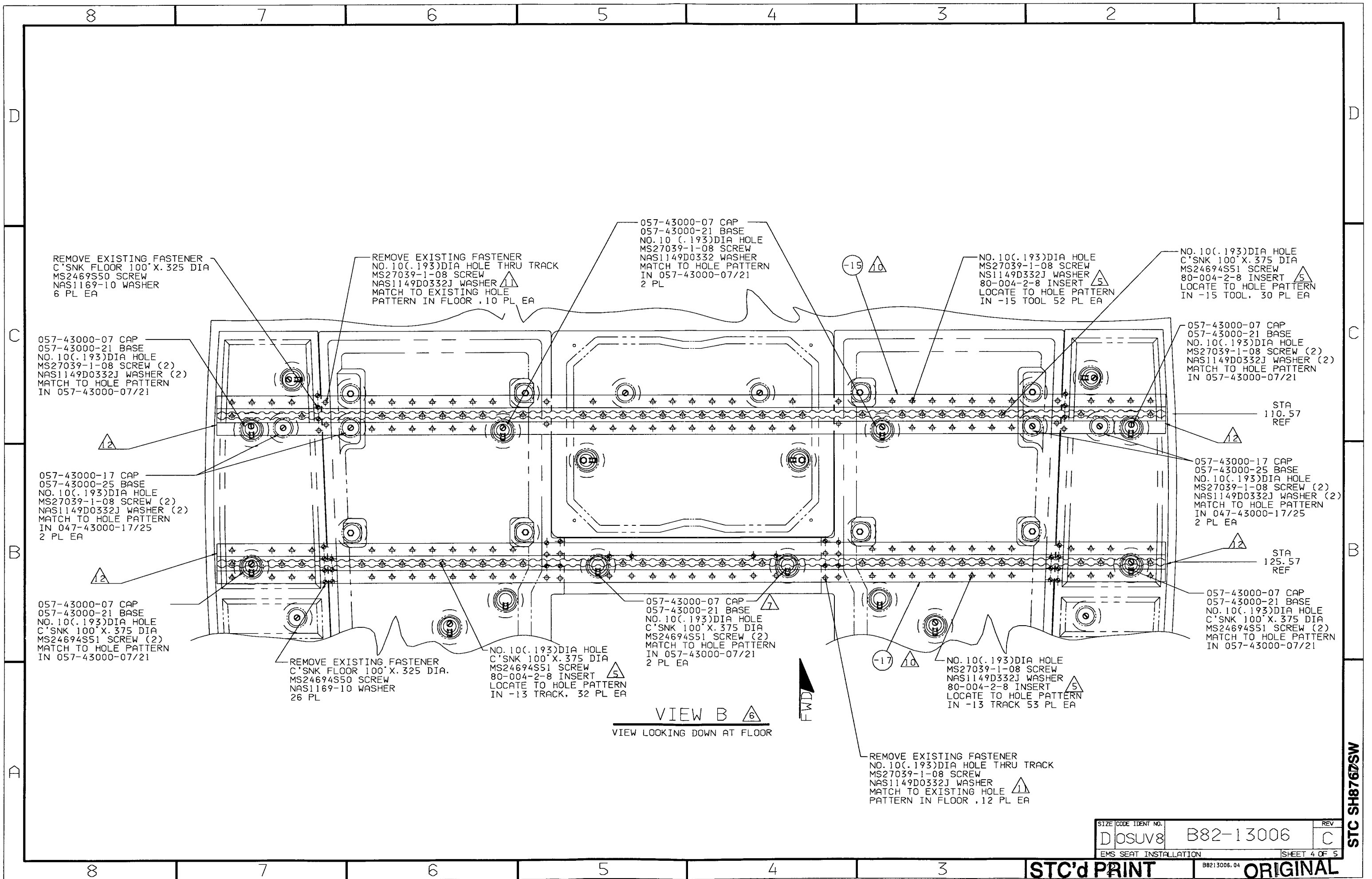
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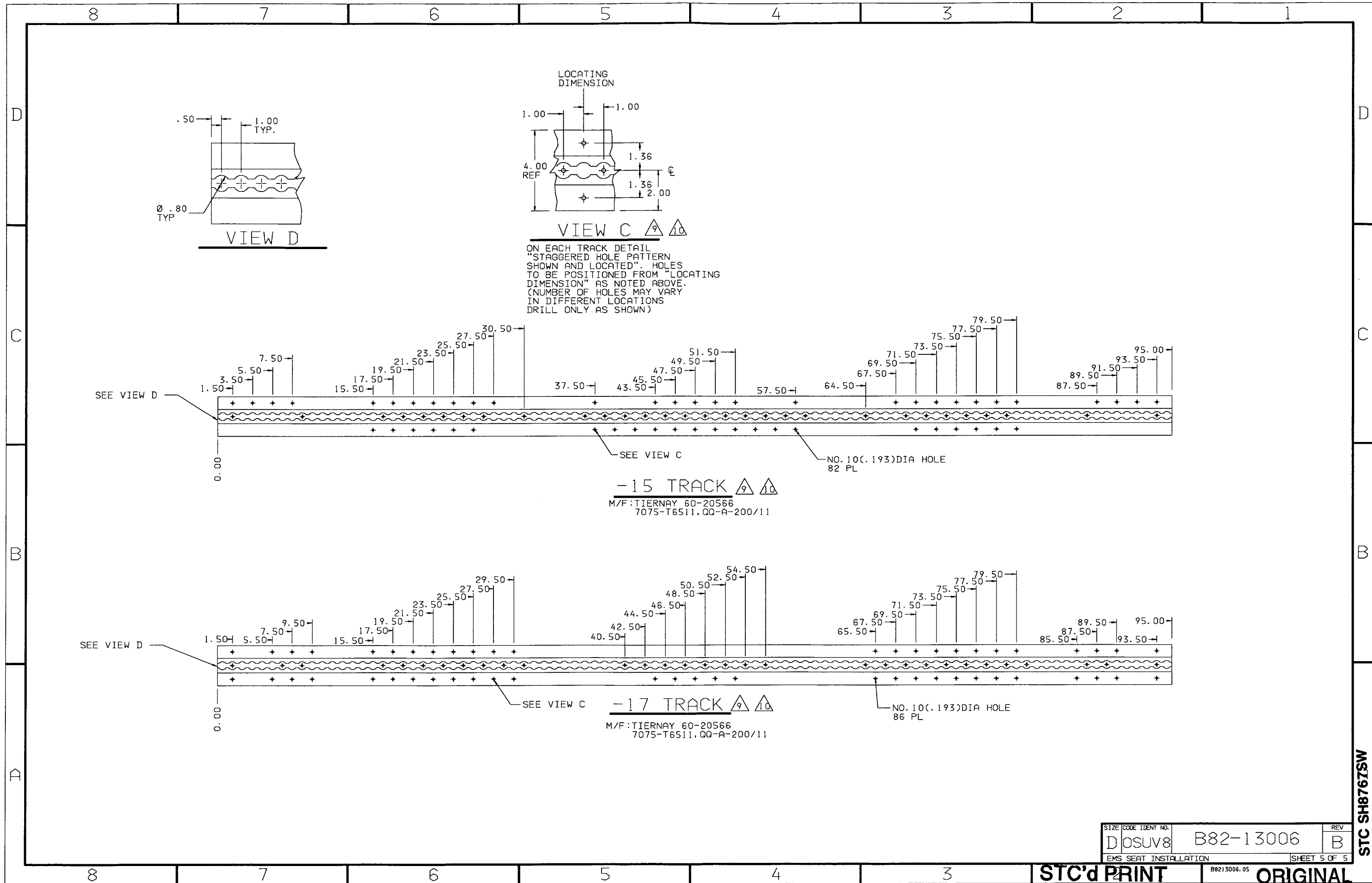
STC SH8767SW



SIZE	CODE	IDENT NO.	REV
D	OSUV8	B82-13006	C
EMS SEAT INSTALLATION			SHEET 3 OF 5

STC SH8767SW





SIZE CODE IDENT NO.	REV
D OSUV8	B
EMS SEAT INSTALLATION	SHEET 5 OF 5

STC SH8767SW